



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DWG
21
9-88

13643

D5466-1

Job Sheet 193211



Part No: D5466-1

Job Qty: 10 pcs

Part Name: Saddle, Fwd, In



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No: 13643

Due Date: 5/16/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: IPP Rev.A 17.07.12 New issue DP Verify DD IPP Rev.B 17.11.03 AS PER DWG REV.A DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	HAAS 4 Axis	10 pcs	5/16/19		0.00	8.62	HAAS - 1		
							HAAS - 2		
							HAAS - 3		SBL 19/05/12
							HAAS - 4		
120	QC 2	10 pcs	5/16/19		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		SBL 19/05/12
							QC 2 - 62		
							QC 2 - 63		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S180407



Part: D5466-1

Job No: 193211

Serial No/Batch: S180407

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/12/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
130 QC 8	10 pcs	5/16/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	mml 19/05/19
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
140 Handfinish - 1-1 Chemical-B4B	10 pcs	5/16/19	0.00 1.28	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	MAY 22 2019
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

				Handfinish - 1 - 21 - B4B		
				Handfinish - 1 - 22 - B4B		
150	Spray Paint - 2 - B4B	10 pcs	5/16/19	0.00 0.46	Spray Paint - 1 - B4B	• AS 19-5-23
					Spray Paint - 2 - B4B	
					Spray Paint - 3 - B4B	
					Spray Paint - 4 - B4B	
160	QC 14	10 pcs	5/16/19	0.00 0.00	QC 14 - 15	
					QC 14 - 2	
					QC 14 - 34	
					QC 14 - 41	
					QC 14 - 51	
					QC 14 - 58	
					QC 14 - 59	
					QC 14 - 9	
					QC 14 - 68	✓ m AT
					QC 14 - 40	
					QC 14 - 19	
163	Outsource - 11 - Paint	10 pcs	5/16/19		ATE003-VC	3
165	Packaging 2-1 - Receive - B4B	10 pcs	5/16/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
167	QC 6	10 pcs	5/16/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	

MAY 30 2019

DAS
68
9-89

PLA

Plex 4/9/19 1:22 PM Dart.Macdonald.Dara

MAY 30 2019

DAS
68
9-89

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition			Completed By		
					Lead hand / Supervisor		
					QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
Other/Details:							

170 Packaging 3-1 - Stock - B4B

10
pcs

5/16/19 0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

DAS
28
9-89

180 QC 21 - SA

10
pcs

5/16/19 0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

DAS
21
9-89

JUN 04 2019

Part Op 100 - (HAAS CNC Vertical Machine) Program Batch No. 5180407 Double check by: SL 1-Machine Step No 1 per
 Descriptions: Folio FB551 and inspect per attached Dimension Sheets 2-Machine Step No 2 per Folio FB551 and inspect per attached
 Dimension Sheets 3-Machine Step No 3 per Folio FB551 and insp

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - (Chemical Conversion Coat per QSI005 4.1)

150 - (Spray Paint / NDT Room) ***MASK HOLES PRIOR TO PRIME AND PAINT AS PER DWG NOTE 8*** 1-PRIME AS
 PER DWG AND QSI005 4.2.1.3.3 PRIMER BATCH: 5163577 2-PAINT AS PER DWG AND QSI005 4.2.2.4
 PAINT BATCH: 5179047

160 - (QC14- Inspect Spray Paint)

163 - ISSUE P/O: _____ ***MASK HOLES PRIOR TO PRIME AND PAINT AS PER DWG NOTE 8*** 1-
 PRIME AS PER DWG AND QSI005 4.2.1.3.3 PRIMER BATCH: _____ 2-PAINT AS PER DWG AND
 QSI005 4.2.2.4 PAINT BATCH: _____ C OF C IS REQUIRED

165 - (Receive & Inspect for Damage & Mat'l Certs)

167 - (QC6- All purchased or subcontracted products)

170 - (Identify as per dwg & Stock Location: _____)

180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6101-005	Saddle Billet	10 pcs (1 ea)	100-HAAS 4 Axis	<u>5166690</u> <u>5175542</u>

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-HAAS 4 Axis	D6101-005	10	72	0

Part Specifications

Specifications could not be found.

Plex 4/9/19 1:22 PM Dart.Macdonald.Dara

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐						
Date :	Sequence #:	QTY Affected :		MRB (QSI042)				
Description Work Order Deviation		Disposition			Completed By			
					Lead hand / Supervisor			
								QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread						
Other/Details:								

DART AEROSPACE LTD		Work Order: 193 211
Description: Saddle, FWD, inboard		Part Number: D5466-1
Inspection Dwg: D5466 Rev: A	DSK:	Rev:

Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET

Dim	Min	Max	Go/No Go Gauge	Record Actual Dimensions				
				1	2	3	4	5
A	438	443		438	438	0.438	0.438	0.438
B	1.745	1.755		1.750	1.750	1.750	1.750	1.750
C	3.495	3.505		3.500	3.500	3.500	3.500	3.500
D	1.745	1.755		1.750	1.750	1.750	1.750	1.750
E	7.990	8.010		7.998	7.998	8.000	8.000	8.000
F	0.490	0.510		0.499	0.499	0.499	0.499	0.499
G	257	262		258	258	258	258	258
H	375	380		376	376	376	376	376
I	490	510		499	500	499	498	0.500
J	1.174	1.184		1.179	1.179	1.179	1.179	1.179
K	558	578		568	568	567	567	0.568
L	1.174	1.184		1.179	1.179	1.179	1.179	1.179
M	1.490	1.500		1.495	1.495	1.495	1.495	1.495
N	2.495	2.505		2.500	2.500	2.500	2.500	2.500
O	3.869	3.879		3.874	3.874	3.874	3.874	3.874
P	115	135		130	127	128	125	0.130
Q	115	135		125	125	125	125	125
R	240	260		253	254	254	254	254
S	115	135		131	131	131	131	0.130
T	178	198		188	188	188	188	188
U	2.940	2.980		2.960	2.960	2.960	2.960	2.960
V	230	250		240	241	241	241	0.241
W	115	135		133	132	0.1325	0.130	0.135
Z	352	372		363	366	0.365	0.364	0.364
AA	470	530		500	500	500	500	500
AB	615	635		622	622	0.623	0.624	0.624
AC	053	073		068	066	0.066	0.066	0.062
AD	240	260		253	253	253	253	0.254
AE	1.375	1.395		1.385	1.385	1.385	1.385	1.385
AF	115	135		130	128	130	130	0.130
AG	240	280		250	250	250	250	0.250
AH	240	260		252	253	253	253	0.253
AI	2.000	2.020		2.000	2.000	2.000	2.000	2.000

Accept/Reject

Measured by: SBL 19/05/12 / VLS 19/05/14

Date:

Audited by: mmr

Date:

Preliminary Approval:

Date:

Rev	Date	Change	Revised by	Approved
A	02.12.12	New Issue	KJ/RF	
B	07.11.08	Reformat	KJ/JLM	
C	12.07.31	Prototype revised to preliminary	KJ	

DART AEROSPACE LTD		Work Order: 193 211
Description: Saddle, FWD, inboard		Part Number: D5466-1
Inspection Dwg: D5466 Rev: A	DSK:	Rev:

Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
A	438	443		0.438	0.438	438	438	438
B	1.745	1.755		1.750	1.750	1.750	1.750	1.750
C	3.495	3.505		3.500	3.500	3.500	3.500	3.500
D	1.745	1.755		1.750	1.750	1.750	1.750	1.750
E	7.990	8.010		8.000	8.000	7.998	7.998	7.998
F	0.490	0.510		0.499	0.500	0.497	0.500	0.497
G	0.257	0.262		0.258	0.258	0.258	0.258	0.258
H	0.375	0.380		0.376	0.376	0.376	0.375	0.375
I	0.490	0.510		0.498	0.500	0.500	0.500	0.496
J	1.174	1.184		1.179	1.179	1.179	1.179	1.179
K	0.558	0.578		0.566	0.567	0.568	0.566	0.564
L	1.174	1.184		1.179	1.179	1.179	1.179	1.179
M	1.490	1.500		1.495	1.495	1.495	1.495	1.495
N	2.495	2.505		2.500	2.500	2.500	2.500	2.500
O	3.869	3.879		3.874	3.874	3.874	3.874	3.874
P	0.115	0.135		0.130	0.130	0.130	0.130	0.130
Q	0.115	0.135		0.125	0.125	0.125	0.126	0.126
R	0.240	0.260		0.254	0.254	0.253	0.254	0.254
S	0.115	0.135		0.131	0.132	0.132	0.132	0.132
T	0.178	0.198		0.188	0.188	0.188	0.188	0.188
U	2.940	2.980		2.960	2.960	2.960	2.960	2.960
V	0.230	0.250		0.242	0.243	0.242	0.242	0.241
W	0.115	0.135		0.1325	0.132	0.130	0.133	0.133
Z	0.352	0.372		0.367	0.364	0.366	0.367	0.367
AA	0.470	0.530		0.500	0.500	0.500	0.500	0.500
AB	0.615	0.635		0.624	0.623	0.622	0.622	0.622
AC	0.053	0.073		0.063	0.063	0.063	0.066	0.066
AD	0.240	0.260		0.256	0.254	0.256	0.254	0.254
AE	1.375	1.395		1.385	1.385	1.385	1.385	1.385
AF	0.115	0.135		0.125	0.130	0.130	0.130	0.132
AG	0.240	0.280		0.260	0.260	0.260	0.260	0.260
AH	0.240	0.260		0.260	0.253	0.260	0.260	0.254
AI	2.000	2.020		2.000	2.000	2.000	2.000	2.000

Accept/Reject

Measured by: SBL 19/05/12 / VHL 19/05/14

Date:

Audited by:

Date:

Preliminary Approval:

Date:

Rev	Date	Change	Revised by	Approved
A	02.12.12	New Issue	KJ/RF	
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C	12.07.31	Prototype revised to preliminary	KJ	

FIRST ARTICLE INSPECTION DIMENSION SHEET

Accept/Reject

Rev	Date	Change	Revised by	Approved
A	02.12.12	New Issue	KJ/RF	
B	07.11.08	Reformat	KJ/JLM	
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